

API STD. 620 10TH EDITION ERRATA

Section	Page	Change
4.2.3.3	4-4	The last sentence in this section should read: Fully killed steel made to a fine grain practice <u>must be specified when required.</u>
4.3.4	4-5	The footnote reference in the first line should read: Large castings and forgings (see Footnote <u>12</u> for both materials) not covered in . . .
4.5	4-6	The footnote reference in the first line should read: All structural shapes (see Footnote <u>12</u>) that are subject to . . .
Table 5-1	5-5	Note #5 should read: 5. Plates and pipe shall not be used in thickness greater than <u>3/4</u> in.
5.5.4.7	5-6	The first sentence in this section should read: The allowable compressive stresses previously specified in 5.5.4 are <u>predicated on butt-welded construction.</u>
Table 5-2	5-7	On the line for "Nozzle-attachment fillet welds", the reference in the "Radiographed" column should read: Included in the strength factors in <u>5.16.8.3.</u>
7.19.3.2	7-8	This section should read: In case the purchaser or the purchaser's agent does not approve a special proof-test procedure, the tank in question shall not be marked as specified in <u>8.1</u>, nor shall a tank be so marked after. . . .
Figure F-1	F-2	The formula in the figure should read as follows: $\left(S_t/S_{ts}\right)^2 + \left(S_c/S_{cs}\right)\left(S_t/S_{ts}\right) + \left(S_c/S_{ts}\right)^2 = 1$ Where: $N = S_t / S_{ts}$
Table Q-3	Q-5	The heading in the Stress Value column should read " <u>Specified Minimum</u> " for tensile strength and yield strength.

Note: These corrections will be included in the first addendum to Std. 653.

Section	Page	Change
Table R-3	R-3	<p>The section references in the design metal temperature of secondary components column should read:</p> <p>Pipe – As listed in <u>4.3</u> Structural member – ASTM A 36 Mod 1 structural shapes (see <u>4.5</u>) – Structural shapes as listed in <u>4.5</u> or as listed . . .</p> <p>Forgings – As listed in <u>4.3</u> Bolts – As listed in <u>4.4</u></p>

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